#### **INSTALLATION NOTES:**

- 1. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN UNLESS OTHERWISE NOTED.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- 3. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- 4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
- 5. FOR INSTALLATION INTO WOOD FRAMING USE #10 WOOD **SCREWS** OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
- FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY. OR DIRECTLY INTO CONCRETE/MASONRY, USE 3/16 INCH **DIAMETER ITW TAPCONS** OF SUFFICIENT LENGTH TO ACHIEVE 1 1/4 INCH MINIMUM EMBEDMENT.
- FOR INSTALLATION INTO STEEL STUD FRAME USE #10 SELF **DRILLING SCREWS** OF SUFFICIENT LENGTH TO ACHIEVE A MINIMUM 3 THREADS PENETRATION BEYOND STEEL STRUCTURE.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- 9. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- 10. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- 11. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- 12. INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING
  - A. WOOD MINIMUM SPECIFIC GRAVITY OF 0.42.
  - B. CONCRETE MINIMUM COMPRESSIVE STRENGTH OF 2700 PSI.
  - C. MASONRY STRENGTH CONFORMANCE TO ASTM C-90.
  - D. STEEL MINIMUM YIELD STRENGTH OF 33 KSI. MINIMUM WALL THICKNESS OF 48 MILS (18 GAUGE).

# **PLYCO CORPORATION**

SERIES 95EV FLUSH STEEL OUTSWING DOOR (NON-HVHZ) (NON-IMPACT)

#### **GENERAL NOTES:**

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), EXCLUDING HVHZ AND HAS BEEN **EVALUATED ACCORDING TO THE FOLLOWING:** 
  - AAMA/WDMA/CSA 101/I.S.2/A440-08/17
- 2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- 5. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE.
- 6. FRAME MATERIAL: ALUMINUM 6063-T5 & CS-B STEEL
- 7. IN ACCORDANCE WITH THE FBC, DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM UNIT FRAMING SHALL BE PROTECTED.
- 8. ALL EXPOSED STEEL COMPONENTS ARE GALVANIZED AND SHOP PRIMED.

TABLE OF CONTENTS				
SHEET	SHEET DESCRIPTION			
1	INSTALLATION & GENERAL NOTES			
2	ELEVATION & ANCHOR LAYOUT			
3	VERTICAL SECTIONS			
4	HORIZONTAL SECTIONS			
5	COMPONENTS & BILL OF MATERIALS			

DESIGN PRESSURE RATING							
LOCK TYPE	DESIGN P	MISSILE IMPACT RATING					
SINGLE POINT	+50.0 / -50.0 PSF *	W/O WATER INFILTRATION	NON-IMPACT				
SINGLE POINT W/ DEAD BOLT	+75.0 / -75.0 PSF *	W/O WATER INFILTRATION	NON-IMPACT				

<sup>\*</sup>UNIT SHALL BE INSTALLED AT LOCATION PROTECTED BY OVERHANG SUCH THE OVERHANG RATIO (OH) = OH LENGTH/OH HEIGHT GREATER THAN 1.0 WHERE WATER INFILTRATION IS REQUIRED.

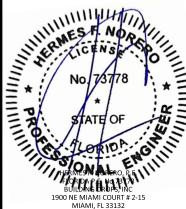
500 Industrial Rd. Elkhart Lake, WI 53020

SERIES 95EV FLUSH STEEL OUTSWING DOOR (NON-HVHZ) (NON-IMPACT) INSTALLATION & GENERAL NOTES

SUILDING DROPS, I 1900 NE MIAMI COURT, STE. 2-MIAMI, FL 33132

**REMARKS** BY DATE FBC 2010 CODE CHANGE TH ED. FBC CODE UPDATES BB 05.21.15 7TH FBC CODE UPDATE NUS 09.16.20 STANDARD UPDATE 08.07.2

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MIAMI, FL 33132 FBPE CERT. OF AUTHORIZATION No. 29578

FL 14800

DATE: 06.10.20 DWG. BY: CHK. BY:

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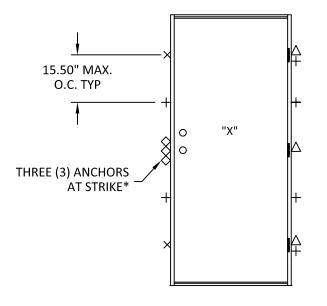


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38.00" DOOR FRAME WIDTH 35.75" DOOR **PANEL WIDTH** DEADBOLT 5½" ABOVE LOCK (OPTIONAL, SEE DP-3 TABLE SHEET 1) 4 / 30.00" 85.50" DOOR "X" FRAME HEIGHT 83.125" DOOR LOCK SET **PANEL HEIGHT** 30.00" 47.09" 41.59" 10.75"

**ELEVATION** 



# **ANCHOR LAYOUT**

## LEGEND:

- × ANCHOR THROUGH INNER FRAME
- ♦ ANCHOR THROUGH STRIKE PLATE (WHERE APPLICABLE)
- + ANCHOR THROUGH OUTER FRAME
- △ ANCHOR THROUGH HINGE

NOTE:

FOR WOOD & STEEL SUBSTRATES: MINIMUM OF SEVEN (7) TOTAL ANCHORS REQUIRED PER JAMB. NO ANCHORS AT HEAD OR SILL.

## FOR CONCRETE/MASONRY SUBSTRATES:

MINIMUM OF SIX (6) TOTAL ANCHORS REQUIRED AT LOCK JAMB & SEVEN (7) ANCHORS AT HINGE JAMB. NO ANCHORS AT HEAD OR SILL.

WHEN DEAD BOLT IS USED TWO (2) ADDITIONAL ANCHORS ARE REQUIRED AT DEAD BOLT STRIKE PLATE.

SEE SHEET 4 FOR SPECIFIC ANCHOR LOCATIONS.

\*FOR MASONRY/CONCRETE **INSTALLATIONS USE ONLY TWO** (2) ANCHORS THROUGH STRIKE PLATE

500 Industrial Rd. Elkhart Lake, WI 53020

SERIES 95EV FLUSH STEEL
OUTSWING DOOR
(NON-HVHZ) (NON-IMPACT)
ELEVATION &
ANCHOR LAYOUT

REMARKS

3UILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478

BY DATE FBC 2010 CODE CHANGE GN 04.06.1 TH ED. FBC CODE UPDATES BB 05.21.15 7TH FBC CODE UPDATE NUS 09.16.20

08.07.2

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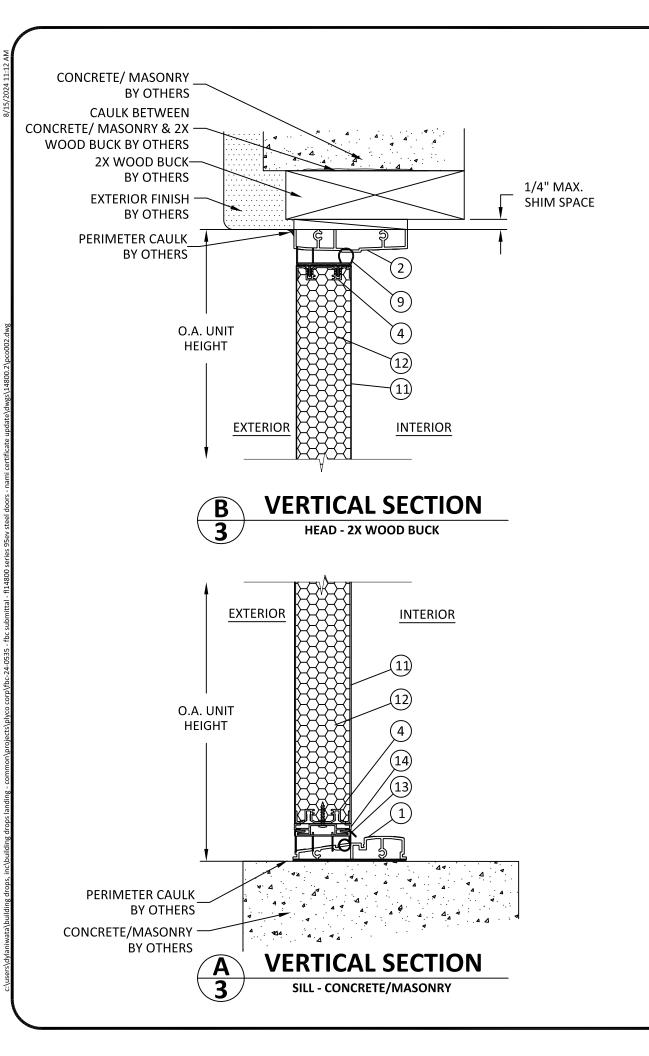
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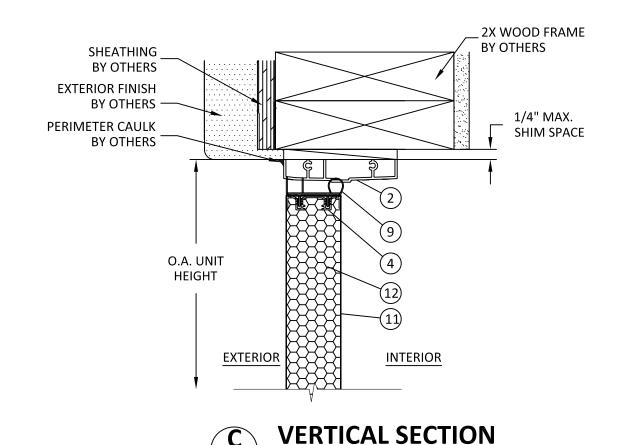
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SHEET:

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**HEAD - 2X WOOD FRAME** 



500 Industrial Rd. Elkhart Lake, WI 53020

SERIES 95EV FLUSH STEEL OUTSWING DOOR (NON-HVHZ) (NON-IMPACT) VERTICAL SECTIONS

REMARKS

PREPARED BY:

BUILDING DROPS, INC.

1900 NE MIAMI COURT, STE. 2-15

MIAMI, FL 33132

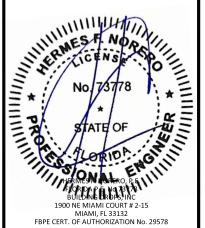
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BY DATE FBC 2010 CODE CHANGE GN 04.06.1 TH ED. FBC CODE UPDATES BB 05.21.15

NUS 09.16.20

08.07.2 STANDARD UPDATE THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.

7TH FBC CODE UPDATE



FL 14800

DATE: 06.10.20 DWG. BY: CHK. BY:

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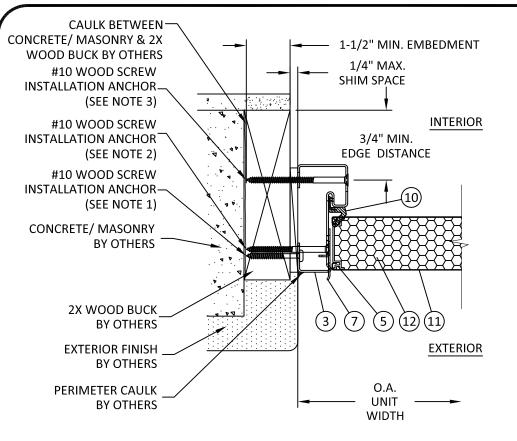
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## **ANCHOR NOTES:**

NOTE 1: ANCHOR THROUGH INNER **FRAME** 

NOTE 2: ANCHOR THROUGH STRIKE PLATE (WHERE

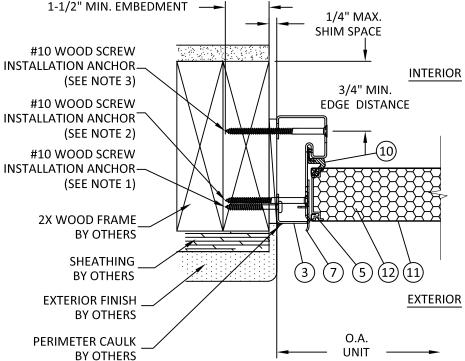
APPLICABLE)

NOTE 3: ANCHOR THROUGH OUTER

**FRAME** 

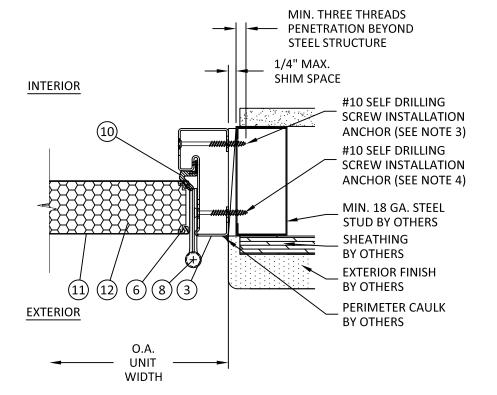
NOTE 4: ANCHOR THROUGH HINGE



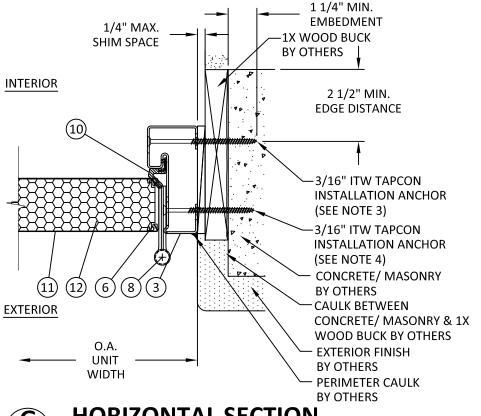


ANCHOR SCHEDULE						
SUBSTRATE	ANCHOR TYPE	EMBEDMENT (IN.)	EDGE DISTANCE (IN.)			
WOOD (MIN. S.G. = 0.55)	#10 WOOD SCREW	1.5	0.75			
CONCRETE (MIN. F'C = 3,000 PSI) OR CMU (PER ASTM C90)	3/16" ITW TAPCON	1.25	2.50			
METAL STUD (STEEL MIN. 18GA, Fy = 33ksi	#10 SMS OR SELF DRILLING SCREW	3 THREADS PENETRATION BEYOND METAL WALL	0.50			
1/4" MAX SHIM SPACE FOR ALL ANCHOR TYPES						











500 Industrial Rd. Elkhart Lake, WI 53020

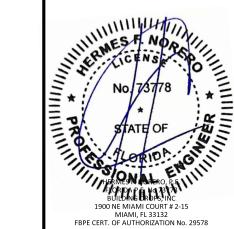
SERIES 95EV FLUSH STEEL
OUTSWING DOOR
(NON-HVHZ) (NON-IMPACT)
HORIZONTAL
SECTIONS

INC. SUILDING DROPS, II 1900 NE MIAMI COURT, STE. 2-. MIAMI, FL 33132 

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REMARKS BY DATE FBC 2010 CODE CHANGE GN 04.06.1 TH ED. FBC CODE UPDATES BB 05.21.15 7TH FBC CODE UPDATE NUS 09.16.20 STANDARD UPDATE 08.07.2

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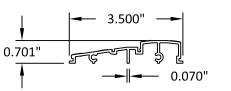


OF 5

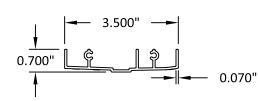
BILL OF MATERIALS							
ITEM NO.	DESCRIPTION	PARTS NUMBERS	MATERIAL	MANUFACTURER			
1	FRAME SILL	1647	6063-T5	MODERN DOOR			
2	FRAME HEAD	1554	6063-T5	MODERN DOOR			
3	FRAME JAMB	1539	STEEL	MODERN DOOR			
4	HEAD & SILL RAIL	1838-1A	6063-T5	MODERN DOOR			
5	STRIKE RAIL	1839	6063-T5	MODERN DOOR			
6	HINGE RAIL	1840-B	6063-T5	MODERN DOOR			
7	STRIKE PLATE		STEEL	MODERN DOOR			
8	4" BUTT HINGE		STEEL	MODERN DOOR			
9	HEAD SWEEP		PVC-ALCRYN	MODERN DOOR			
10	WEATHERSTRIPPING		FOAM/Q-LON	SCHLEGEL			
11	DOOR SKIN		0.015" STEEL	MODERN DOOR			
12	PANEL CORE		POLYURETHANE	MODERN DOOR			
13	SILL SWEEP		PVC-ALCRYN	MODERN DOOR			
14	SWEEP ADAPTOR		6063-T5	MODERN DOOR			

# NOTE: ALL EXPOSED STEEL COMPONENTS ARE GALVANIZED AND SHOP PRIMED.

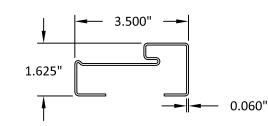
FRAME SILL **ALUMINUM 6063-T5** 



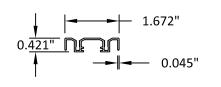
FRAME HEAD **ALUMINUM 6063-T5** 



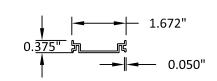
**FRAME JAMB** 16 GA. STEEL



**HEAD & SILL RAIL ALUMINUM 6063-T5** 



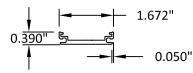
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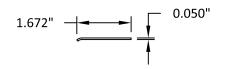
ALUMINUM 6063-T5

STRIKE RAIL

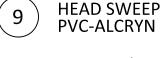
HINGE RAIL 6 **ALUMINUM 6063-T5** 



STRIKE PLATE 18 GA. STEEL



4" BUTT HINGE **STEEL** 





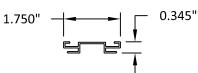
WEATHERSTRIPPING FOAM FILLED Q-LON



SILL SWEEP **PVC-ALCRYN** 



**SWEEP ADAPTOR ALUMINUM 6063-T5** 





500 Industrial Rd. Elkhart Lake, WI 53020

SERIES 95EV FLUSH STEEL OUTSWING DOOR (NON-HVHZ) (NON-IMPACT) COMPONENTS & BILL OF MATERIALS

BUILDING DROPS, INC. 1900 NE MIAMI COURT, STE. 2-15 MIAMI, FL 33132 PH: (954)399-8478

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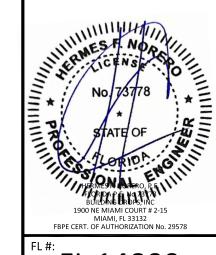
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REMARKS



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